



2502

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	1555	2538A 6	DRIVE SHAFT HOUSING ASSEMBLY	1		
2	16	32028	STUD-Drive Shaft Housing to Ge	1		
3	16	29079	STUD-Drive Shaft Housing to Ge	1		
4	32	38687	DRAIN TUBE-Drive Shaft Housin	1		
5	22	31704	PIPE PLUG-Drive Shaft Housing	1		
6	46	38958A 2	WATER PUMP HOUSING ASSE	1	(S/N-1830978 & Up)	
6	46	38958A 3	WATER PUMP HOUSING ASSE	1	(S/N-1830977 & Below)	
7	26	26782	OIL SEAL (UPPER)	1		
8	26	23300	OIL SEAL (LOWER)	1		
9	25	38099	O RING	1		
10	27	38957	GASKET-Sealing	1		
11	17	35973	DOWEL PIN-Water Pump Hous	2		
12		32001	INSERT	1		
13	27	38857	GASKET-Water Pump Housing tc	1	(S/N-1830978 & Up)	
14		38858	FACE PLATE	1	(S/N-1830978 & Up)	
15	27	38856	GASKET-Face Plate toTop Cover	1	(S/N-1830978 & Up)	
16		38140	TOP COVER	1		
17A	27	38097	GASKET-Water Pump Housing Inst	1	(S/N-1830977 & Below)	
18A	27	38633	GASKET-Water Pump Housing	1	(S/N-1830977 & Below)	
19A		38103	FACE PLATE	1	(S/N-1830977 & Below)	
20A	27	38116	GASKET-Water Pump Housing to T	1	(S/N-1830977 & Below)	
21	47	20268	IMPELLER	1		
22	10	32565	SCREW-Top cover to Drive Shaft f	4		
23	10	28634	FLUSHING SCREW-Top Cover	1		
24	12	20260	SEALING WASHER-Flushing Scre	1		
25	25	38101	O RING-Drive Shaft Housing	2		
26	10	32565	SCREW-Water Pump Housing to D	4		
27		38091	SHAFT-Impeller Drive	1		
28	17	38102	PIN-Impeller Drive	1		
29	15	38095A 1	SHIM SET-Upper Tapered Roller B	AR		
30	31	38137A 1	TAPERED ROLLER BEARING AS:	1		
31		NSS	CUP	1		
32	23	38089	SPACER-Upper Taperd Roller Bear	1		
33	43	38122A 2	GEAR ASSEMBLY-Complete	1	(Includes Drive and Pinion Gear)	
34	45	38121	UPPER DRIVE SHAFT	1		
35	31	38135A 1	TAPERED ROLLER BEARING A	1		
36		NSS	CUP	1		
37	15	38093A 1	SHIM SET-Lower Tapered Roller B	AR		
38	10	28634	SCREW-Filling & Vent-Drive Shaft f	2		
39	12	20260	WASHER-Filling & Vent Screw	2		
40	27	38145	DECAL-Drive Shaft Housing (PORT	1		